

**Edwards**  
Manufacturing Co. Est. 1875

# 25 TON "JAWS JR." IRONWORKER



**2 AVAILABLE STATIONS**

**PUNCHING STATION**

**UNIVERSAL OPEN  
TOOLING STATION**

**SPECIALIZED FOR  
SMALLER JOBS!**

- ◆ P u n c h ◆
- ◆ N o t c h ◆
- ◆ S h e a r ◆
- ◆ B r a k e ◆
  
- ◆ F l a t s ◆
- ◆ R o u n d s ◆
- ◆ A n g l e s ◆

**TIGHT ◆ SMOOTH ◆ DEPENDABLE**



# 25 TON IRONWORKER

## PUNCH

Maximum Capacity ..... 1" dia. in 5/16" plate  
 Work Height ..... 38-1/2"

## OPEN STATION SPECIFICATIONS

Throat Depth ..... 5"  
 Open Height ..... 8"  
 Shut Height ..... 7"  
 Stroke ..... 1"  
 Work Height ..... 35-3/4"

## OPEN STATION TOOLING OPTIONS

Angle Notcher	Punching Assembly
Pipe Notcher	Oversized Punching Assembly
Coper/Notcher	241 Punch Assembly
Multi Shear (shown)	Brake
Rod Shear	

## ACCESSORIES

Magnetic Squaring Arm  
 Pedestal Die Table  
 Magna Light  
 Urethane Stripper

## GENERAL SPECIFICATIONS

Rated Capacity ..... 25 Ton  
 Throat ..... 5-1/2"  
 Open Height ..... 6"  
 Shut Height ..... 5"  
 Stroke ..... 1"  
 Electric Motor Standard ..... 1 HP, 1 Phase, 208/220 v, 1725 rpm, 7 amp  
 Electric Motor Option ..... 1 HP, 1 Phase, 110 v, 1725 rpm, 14 amp  
 Hydraulic Pump Size ..... 11 gpm - 2 stage  
 Valve Pressure ..... 2200 psi  
 Reservoir ..... 3 gallons  
 Cylinder ..... 1-3/4" ram  
 Dimensions: base ..... 29" x 23"  
                   height ..... 55"  
                   shipping weight ..... 1000 pounds

